



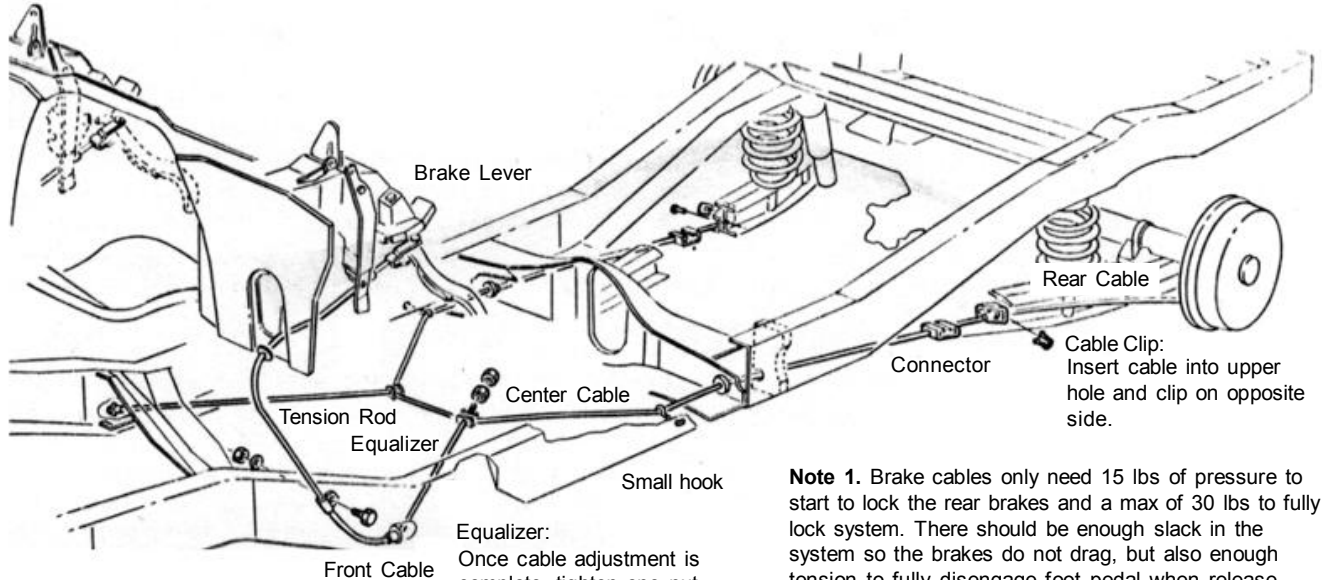
Inline tube

Tech. 586 532 1338  
WWW. Inlinetube.com

## 1967-72 GM Truck Installation Guide

### 1967-72 Chevy / GMC 2wd & 4wd, 1/2 ton & 3/4 Ton

**Enclosed Contents:** Brake cable set includes: 1 front cable, 1 intermediate cable, 2 rear cables, 2 connectors, 3 cable clips and 1 equalizer with 2 nuts. The tension rod and small hook must be reused.



**Equalizer:**  
Once cable adjustment is complete, tighten one nut against second. DO NOT tighten nuts on each side of equalizer - this will bend equalizer and freeze cable.

**Note 1.** Brake cables only need 15 lbs of pressure to start to lock the rear brakes and a max of 30 lbs to fully lock system. There should be enough slack in the system so the brakes do not drag, but also enough tension to fully disengage foot pedal when release handle is pulled. Pedal should return to the full upright position. Foot pedal does not have to be depressed to fully lock system. There is no need to stand on the pedal to fully activate. Warning damage may occur to pedal or cables if excessive force is used.

## Read First

**Step 1.** Remove your old cables for comparison. Spring finger 3 prong ends can be removed by taking an 11/16" boxed end wrench and sliding it over the end to depress fingers so the cable will slide out. A heater hose clamp will also work the same for removal. Multiple OEM vendors produced the original cables, so detail items such as rubber boots and housing material may vary slightly. Some cables are a flat wind in which a flat metal stock is wound to make the cable. Others are a series of wires held together by one spring wrap. Both cables are correct and function the same, but the appearance is different. We produce cables in the most common material for that particular application. Compare your original cable lengths to the reproductions. It is very common for cable lengths to vary within 1 inch. If your cables vary more than 1 inch, STOP and call Tech Support. We may need your original as an example of what is right for your car.

Please remember cable length is affected by transmission crossmember placement depending on what transmission is in the truck. 1966 trucks all had a 2-speed power glide and 1967 was the first year for the optional T-400. Turbo 400 truck had a longer front cable and a shorter center cable than the 2-speed power glide. The Turbo 350 transmission did not come out until 1969 so NO 1967-68 trucks could have had a T-350, but the cable lengths and placement of the trans cross-mount is the same as the 2-speed power glide. The Manual trans, 700R4, 200R4 and T-350 all use the same placement as the 2-speed power glide, while the Turbo 400 is a different spacing.

**Step 2.** Install all cables and hardware as the above diagram shows. Once all the cables are in place, you are ready to adjust the system. There are several inches of adjustment in the system at the equalizer rod. Snug up the system and read **Note 1** for final adjustment.

**Step 3.** If you run into problems, your maintenance manual will provide further instructions on cables in section 5 brakes. This sheet is intended for use as a basic guide to help install brake cables. If you are unsure about any part of the installation procedure, consult a professional mechanic. Inline Tube assumes no responsibility for improperly installed cables.

## ***Inspect Your Cables***

Even with our extensive research & product development, we still find some cars with parts that differ from our research. Always remove your old cables carefully for comparison. Once you're satisfied that your new cables match up to your originals, you can dispose of the old cables. If we are wrong, we may request your original cables as examples of what is right for your car. Please make this comparison within 30 days. Inline Tube is not responsible for transportation charges on lines that vary from our records.

### ***Transmission Types for Cables***

Please remember cable length is affected by transmission crossmember placement, depending on what transmission is in the car. 1964-66 cars all had a 2-speed power glide and 1967 was the first year for the optional T-400. Turbo 400 cars had a longer front cable and a shorter center cable than the 2-speed power glide. The Turbo 350 transmission did not come out until 1969 so NO 1964-67 cars could have had a T-350. The Manual trans, 700R4, 200R4 and T-350 all use the same placement as the 2-speed power glide, while the Turbo 400 is a different spacing.

### ***Damaged Packages - Shipping***

Report damages IMMEDIATELY to FED EX 1-800-463-3339. The carrier will then pick up the package. Next, call Inline Tube at 586 532 1338 and we will file a claim and reship the package. Damages must be reported within 5 days of receipt of the order.

### ***Shortages***

If there is a mistake on your order, please contact us immediately and we will make arrangements for the exchange of the correct or missing items. Please have a copy of the invoice ready for report. Shortages must be reported within 7 days of receipt of the order.

### ***Returns & Refunds: Stock Items***

You can return any new, unused **stock item** to us within 30 days of the date of purchase for an exchange with an approved Return Auth. Number. All Return orders are subject to a 20% restocking fee. If the order is over 60 days, there is no return, approved exchange only.

### ***Returns & Refunds: Non-Stock Items***

A non-stock item is a part not kept in inventory. The part is made when the order is placed. There is absolutely no return on non-stock items. There is also no return on special or custom made orders. If the part is defective, we will exchange the item for the exact same item. All straight length tube, once cut to length, is not returnable.

### ***Damaged or Used Parts***

All returned goods are to be in re-sellable condition. We will not return a part used on the car, greasy, beat up, bent or with out the original box. The item must be re-sellable, in the same condition you received it.

### ***Returns Procedures***

1. Please call customer service and obtain a Return Auth. Number. This allows the package to be accepted when it reaches Inline tube.
2. Return the part in the original box with a copy of the invoice. The invoice number (which is located in the upper right corner of the invoice) must be clearly marked on the box. The box will not be accepted without the invoice number on the box.
3. We Suggest you ship by FED EX Ground. If there is a problem or the package is lost, it may be tracked.
4. Send your return to the address listed below.

Inline Tube

### ***Returns Department***

15066 Technology Drive  
Shelby, MI 48315

In our effort to provide you with the best parts at the lowest prices, we do not provide FED EX call tag service for parts pickup. The customer will pay freight on all return orders. Please ship the parts directly through FED EX Ground. Mail box stores charge service and packing fees that are not refundable.

### ***Return Criteria***

The part must be in the same exact condition as when it was sold. If the line is rebent or bent to fit the car, no return. If the fittings were cut off, no return. If the part has brake fluid run through it, no return. If the part is greasy or dirty, missing the original caps and tags, no return. If the fittings are marked up or rounded off, no return. If this is a custom line, made from your specifications, no return. If you do not have the original invoice with the number, no return. All straight length tubing, once cut to length, no return.

## ***Cable Rubber Shielding***

Some cables have the rubber shielding and others do not. Rubber is put on depending on what is most commonly seen. If your cable comes with rubber and your original does not have it, simply cut it off. If it is too long, cut to size.

### ***Flat Cables vs Sprial Wind Cables***

As in many areas of the auto industry, multiple manufacturers were used to make cables. Some cables are flat wind, in which a flat metal stock is wound to make the cable. Others are a series of wires held together by one spring wrap. Both cables are correct and function the same, but appearance is different. We produce cables in the most common material for that particular application.

### ***Prices***

We do our absolute best to maintain the prices advertised in our sales literature, However we reserve the right to change prices without notice. A \$1.00 or \$2.00 FED EX surcharge may be added to shipping cost if the shipping address is in a rural area.

### ***Liability***

Neither InlineTube, nor it's dealers or agents, shall be liable, in any way, for any damage, loss, injury or other claims, resulting from the use, misuse, or inability to use any of our products. Buyer or user assumes liability of any kind connected with the use or application of our products. The foregoing is made in lieu of all warranties, expressed or implied. Inline Tube's sole responsibility shall be to replace whatever parts prove defective at their option.

### ***Backorders***

If any portion of your order is not in stock, it will be held on backorder and shipped as soon as possible. In some instances, we may delay your order 2 or 3 days in order to ship complete. If the order is shipping in separate boxes, a partial order may be filled and the rest shipped as soon as available.

### ***Custom Cables***

Custom cables that are lengthened, shortened or modified to the customer specification are not returnable. Cables made off customer originals or patterns are also not returnable.

### ***Cable Installation***

The most common problem with cables not fitting properly is that they are installed incorrectly or missing hooks. The large hook mounts to the transmission cross-brace to the pass side of the car. The small hooks are located on each side of the floor brace in the center of the car. For exact location, see your maintenance manual.

### ***Wrong Addressed Packages***

If a package is returned because of a wrong address and the mistake is Inline Tube's, the shipping costs will be picked up by Inline Tube. If the mistake is made by the customer, the shipping costs will be absorbed by the customer. Only after payment has been arranged will the package be reshipped.

### ***Dealer Orders***

If you have placed your order through one of our many dealers, any of the above conditions must be resolved with the dealer. Inline tube is not responsible for dealer mistakes. This correction must be made through the dealer. Refunds or exchanges must be made through the dealer. We can only issue a credit to the dealer, not to the third party. Dealer orders are unable to be looked up by customer name only by the dealer invoice number, obtained from your particular dealer.

### ***Declined Credit Cards***

It is not the responsibility of Inline Tube to keep track of your finances. If your credit card is declined and the parts are already made or pulled from inventory, a 20% restocking fee will be charged on all stock items and the full amount charged on custom made or non-stock items, if the order is cancelled. The order will otherwise be shipped, without notice, when the card is valid for transactions.

### ***Technical Support***

Technical support calls are taken on the dedicated tech. phone line 586-532-1338. This line is set up to assist our customers in the installation of our products. If you call the order line for tech support, you will be asked to call the tech support line. In order to receive technical assistance on Inline Tube products, an invoice number must be furnished. The number is in the upper right corner of the invoice. Please consult a professional mechanic when installing Inline Tube products.